



SEVERE-Duty Slurry Pumps

ISC

®

IronMTN® SEVERE-Duty Pump Design

SPOOLS:

-Compatible with ANSI or DIN flanges -Drilled Pipe Flanges not required for easier PM

IMPELLER:

-Larger Diameter for higher head at lower speed -Twist-design vanes for improved efficiency

SPH SERIES

VOLUTE, IMPELLER, &

<u>MEAR PLATE</u>

Available with hard alloy materials to maximize wear & corrosion resistance

OUTER CASING:

-Designed with tangential discharge & horizontal inlet. -Discharge flange rotatable in 45 deg. Increments. Constructed of DCI or steel based

on working pressure required

EXTERNAL IMPELLER ADJUSTMENT:

OE performance maintained by jack-screw adjustment w/o need for disassembly

RUGGED SHAFT:

Shaft made of heat-treated allow steel, designed for continuous service under the most extreme conditions (min. shaft deflection)

HD BEARING FRAME

Strong 2-Piece Design, using horizontal split for easy disassembly; large oil sump std.

IRONMTN® PUMPS : DESIGNED FOR SEVERE DUTY PUMPING:

Capacities up to 9000GPM (2000 m3/hr)
Heads to 350 feet (100m and 950 BHP)
Temperatures up to 240F (165C)

PART	SP MATERIALS OF CONSTRUCTION											
Outer Casings	Cast Iron	Ductile Iron	Cast Steel									
Impeller		36% CR Allow										
Volute Liner	28% CR Iron	for Corrosive	15/3 Alloy									
Wear Plates		Applications										
Stuffing Box	Cast Iron	28% CR Iron	35% CR Alloy									
Expeller	Cast IIOII	20 % CK 11011	35 % CR Alloy									
Sleeve	420 Stainless Steel at 55 Rc											
Shaft	Carbon Steel											
Bearing Housing	Cast Iron											
Spool Pieces	Cast Iron	Ductile Iron	Cast Steel									
Seal Rings	Elastomer											
Alter a loss of the second sec		A REAL PROPERTY AND INCOME.	A Shirt and a share of the									

STUFFING BOX:

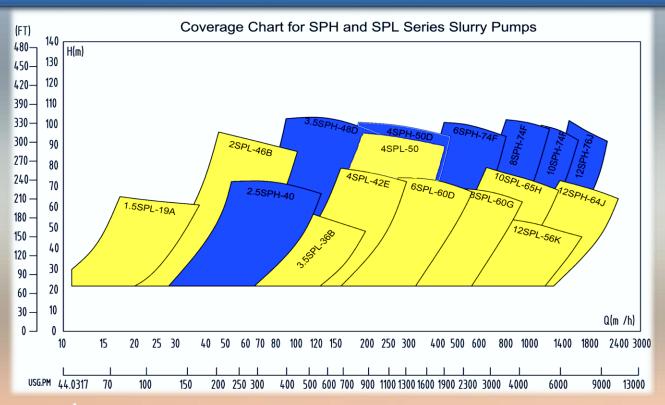
-3 Box Configurations Available: packed box, expeller & mech. seal; -Hardened sleeve is standard IMPELLER RELEASE

Removal of collar releases pressure bet. Impeller & sleeve which allows for much easier impeller removal

SPL SERIES

SEVERE-Duty Slurry Pumps

HYDRAULIC COVERAGE – 60 Hz

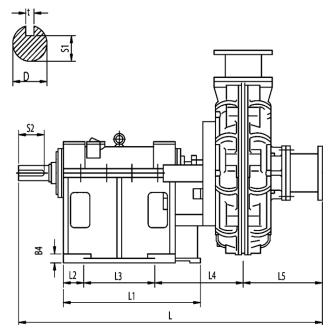


RON M T N SPH & SPL Pump Curves

SEVERE-Duty Slurry Pumps

Parts you need. Without the

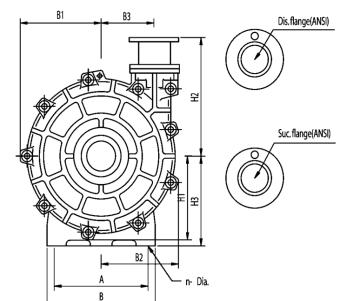
BARE PUMP – Dimensional Drawing



Notes:

- 1. Do not use for construction unless certified.
- 2. Rotation is CW when viewed from shaft end.
- 3. Do not Scale. Additional dimensions will be furnished on request.
- 4. All dimensions are in inches and millimeters.
- 5. Suction and Discharge pipes must be independently supported.

Model	Α	в	B1	B2	B3	B4	H1	H2	H3	L	L1	L2	L3	L4	L5	No. /Dia	S 1	S2	D	т	Suct	Disc
1.5SPL-19A (in)	15.75	17.72	6.49	6.87	4.40	0.78	6.49	10.24	6.69	23.46	12.32	1.65	8.19	5.87	3.90	4-0.55	0.83	1.97	0.98	0.31	2	1.5
1.5SPL-19A(mm)	400.05	450.09	164.85	174.50	111.76	19.81	164.85	260.10	169.93	595.88	312.93	41.91	208.03	149.10	99.06	4-14	21.08	50.04	24.89	7.87		
2SPL-46B (in)	17.72	20.08	12.79	14.56	10.16	0.98	12.80	19.80	14.17	46.10	21.06	1.97	15.75	9.41	11.61	4-0.94	1.93	4.49	2.17	0.63	3.5	2
2SPL-46B (mm)	450.09	510.03	324.87	369.82	258.06	24.89	325.12	502.92	359.92	1170.94	534.92	50.04	400.05	239.01	294.89	4-24	49.02	114.05	55.12	16.00		
3.5SPL-36D (in)	26.77	29.92	13.77	13.77	8.46	1.97	13.78	18.43	14.17	46.51	22.91	1.97	15.75	9.02	11.14	4-1.18	1.93	4.49	2.17	0.63	5	3.5
3.5SPL-36D (mm)	679.96	759.97	349.76	349.76	214.88	50.04	350.01	468.12	359.92	1181.35	581.91	50.04	400.05	229.11	282.96	4-30	49.02	114.05	55.12	16.00		
4SPL-42F(in)	20.08	17.72	13.77	14.96	9.84	0.98	12.80	19.21	14.17	46.42	19.69	1.97	15.75	9.45	11.61	4-0.94	1.93	4.49	2.17	0.63	6	4
4SPL-42F(mm)	510.03				249.94		325.12	487.93		1179.07	500.13				294.89		49.02	114.05		16.00		
6SPL-60G (in)	35.43	39.37	20.07	21.14	14.57	2.17	19.69	25.91	25.98	61.85	32.44	2.28	20.08	14.17	13.62	4-1.57	2.80	6.50	3.15	0.87	8	6
6SPL-60G(mm)	899.92	1000.00	509.78	536.96	370.08	55.12	500.13	658.11	659.89	1570.99	823.98	57.91	510.03	359.92	345.95	4-40	71.12	165.10	80.01	22.10		
8SPL-60G (in)	35.43	39.37	20.07	20.98	14.96	2.17	19.61	25.91	25.98	62.72	32.44	2.28	20.08	14.61	14.06	4-1.57	2.80	6.50	3.15	0.87	10	8
8SPL-60G (mm)	899.92	1000.00	509.78	532.89	379.98	55.12	498.09	658.11	659.89	1593.09	823.98	57.91	510.03	371.09	357.12	4-40	71.12	165.10	80.01	22.10		\square
10SPL-65J (in)	43.70	47.24	24.02	25.59	16.14	2.56	23.62	29.45	31.89	75.31	39.37	2.17	24.80	15.43	17.20	4-1.57	3.58	7.28	3.94	1.10	12	10
10SPL-65J (mm)	1109.98	1199.90	610.11	649.99	409.96	65.02	599.95	748.03	810.01		1000.00	55.12	629.92	391.92	436.88	4-40	90.93	184.91	100.08	27.94		\square
12SPL-56L(in)	43.70	47.24	20.86	19.96	15.75	2.56	20.87	29.45	31.89	76.22	39.37	2.56	24.80	16.10	17.48	4-1.57	3.58	7.28	3.94	1.10	14	12
12SPL-56L(mm)	1109.98	1199.90	529.84	506.98	400.05	65.02	530.10	748.03	810.01		1000.00	65.02	629.92	408.94	443.99	4-40	90.93	184.91	100.08	27.94		
12SPL-65M(in)	30.71	33.86	24.41	26.38	18.50	2.36	29.53	29.84	24.80	72.02	34.25	2.56	29.13	14.76	17.68	4-2.36	3.62	6.30	3.94	1.10	14	12
12SPL-65M(mm)	780.03	860.04		670.05	469.90	59.94	750.06	757.94	629.92	1829.31	869.95			374.90	449.07		91.95	160.02		27.94		
2.5SPH-39C (in)	17.01	19.37	13.88	14.84	8.66	1.77	14.19	18.70	16.34	54.31	22.83	1.77	13.39	15.77	12.99	4-0.87	2.28	5.91	2.56	0.71	3.5	2.5
2.5SPH-39C (mm)	432.05	492.00	352.55	376.94	219.96	44.96	360.43	474.98	415.04	1379.47	579.88	44.96	340.11	400.56	329.95	4-35	57.91	150.11	65.02	18.03		
3.5SPH-48E (in)	22.05	25.04	14.17	17.52	10.98	1.97	15.08	22.05	20.47	62.91	28.54	2.83	17.32	17.76	11.65	4-1.14	2.80	7.99	3.15	0.87	4	3.5
3.5SPH-48E (mm) 4SPH-50E(in)	560.07 22.05	636.02 25.04	359.92 15.55	445.01 18.39	278.89	<u>50.04</u> 1.97	383.03 15.51	560.07 23.50	<u>519.94</u> 20.47	1597.91 67.64	724.92 28.54	71.88 2.83	439.93 17.32	451.10 18.39	295.91 15.83	4-29 4-1.14	2.80	202.95 7.99	80.01 3.15	22.10 0.87	6	4
4SPH-50E(III) 4SPH-50E (mm)	22.05 560.07	25.04 636.02	394.97	467.11	290.07	50.04	393.95	23.50 596.90	20.47 519.94	1718.06	28.54 724.92	2.83 71.88	439.93	467.11	402.08		71.12	202.95	80.01	22.10	0	4
43PH-50E (mm) 6SPH-74H (in)	22.92	33.07	24.37	26.93	17.83	2.36	25.79	32.28	25.59	78.98	39.88	4.65	22.05	24.21	15.28	4-29 4-1.38	4.29	7.87	4.72	1.26	8	6
6SPH-74H (m)	582.17	839.98	619.00	684.02	452.88	2.30 59.94	655.07	32.20 819.91	649.99	2006.09	1012.95	4.05	560.07	614.93	388.11		4.29	199.90	4.72	32.00	°	• •
8SPH-74H (ini)	22.92	33.07	26.57	28.93	18.11	2.36	27.36	34.65	25.59	87.13	39.88	4.65	22.05	24.72	22.80	4-1.38	4.29	7.87	4.72	1.26	10	8
8SPH-74H (m) 8SPH-74H (mm)	582.17	839.98	674.88	734.82	459.99	59.94	694.94	880.11	649.99		1012.95	118.11	560.07	627.89	579.12		4.29	199.90	119.89	32.00	10	Ů
10SPH-74K (in)	30.71	37.40	25.39	27.95	18.11	2.36	26.78	38.35	25.59	85.04	38.50	5.04	21.65	24.72	19.69	4-1.57	4.29	7.87	4.72	1.26	12	10
10SPH-74K (m)	780.03	949.96	25.39 644.91	709.93	459.99	2.30 59.94	680.21	974.09	649.99	2160.02	977.90	128.02	549.91	627.89	500.13		4.29	199.90		32.00	12	
12SPH-76K (in)	30.71	37.40	25.55	30.15	18.70	2.36	26.61	34.76	25.59	89.84	38.50	5.04	21.65	26.77	24.02	4-1.57	4.29	7.87	4.72	1.26	14	12
12SPH-76K (mm)	780.03	949.96	648.97	765.81	474.98	59.94	675.89	882.90	649.99	2281.94	977.90	128.02	549.91	679.96			4.29	199.90	119.89	32.00	' "	14
123FTF70K (IIIII)	100.03	343.90	040.97	103.01	4/4.90	53.94	013.09	002.90	0+9.99	2201.94	317.90	120.02	049.91	019.90	010.11	4-40	100.97	199.90	119.09	JZ.00	<u> </u>	



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